

# GUR® 2105

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HMW-PE powder grade: special particle morphology

## Product information

Resin Identification	(PE-HMW)	ISO 1043
Part Marking Code	>(PE-HMW)<	ISO 11469
Average molecular weight	400000 g/mol	Margolies' equation
Average particle size, d50	110 µm	laser scattering

## Rheological properties

Melt mass-flow rate	3.6 g/10min	ISO 1133
Melt mass-flow rate, Temperature	190 °C	
Melt mass-flow rate, Load	21.6 kg	
Viscosity number	400 cm <sup>3</sup> /g	ISO 307, 1628
Intrinsic viscosity	400	ISO 307, 1628

## Typical mechanical properties

Tensile modulus	1200 MPa	ISO 527-1/-2
Tensile stress at yield, 50mm/min	27 MPa	ISO 527-1/-2
Tensile strain at yield, 50mm/min	10 %	ISO 527-1/-2
Tensile stress at 50% strain	18 MPa	ISO 527-1/-2
Tensile stress at break, 50mm/min	34 MPa	ISO 527-1/-2
Nominal strain at break	770 %	ISO 527-1/-2
Elongational stress F, 150/10	0.01 MPa	ISO 21304-2
Charpy double notched impact strength, 23°C	30 kJ/m <sup>2</sup>	ISO 21304-2
Poisson's ratio	0.44 <sup>[C]</sup>	
Shore D hardness, 15s	63	ISO 48-4 / ISO 868

[C]: Calculated

## Tribological properties

Wear by sandslurry method (based on GUR 4120=100)	320
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## Thermal properties

Temperature of deflection under load, 1.8 MPa	44 °C	ISO 75-1/-2
Vicat softening temperature, 50°C/h 50N	80 °C	ISO 306

## Electrical properties

Volume resistivity	1E12 Ohm.m	IEC 62631-3-1
Surface resistivity	1E12 Ohm	IEC 62631-3-2

## Physical/Other properties

Density	950 kg/m <sup>3</sup>	ISO 1183
Bulk density	240 kg/m <sup>3</sup>	ISO 60

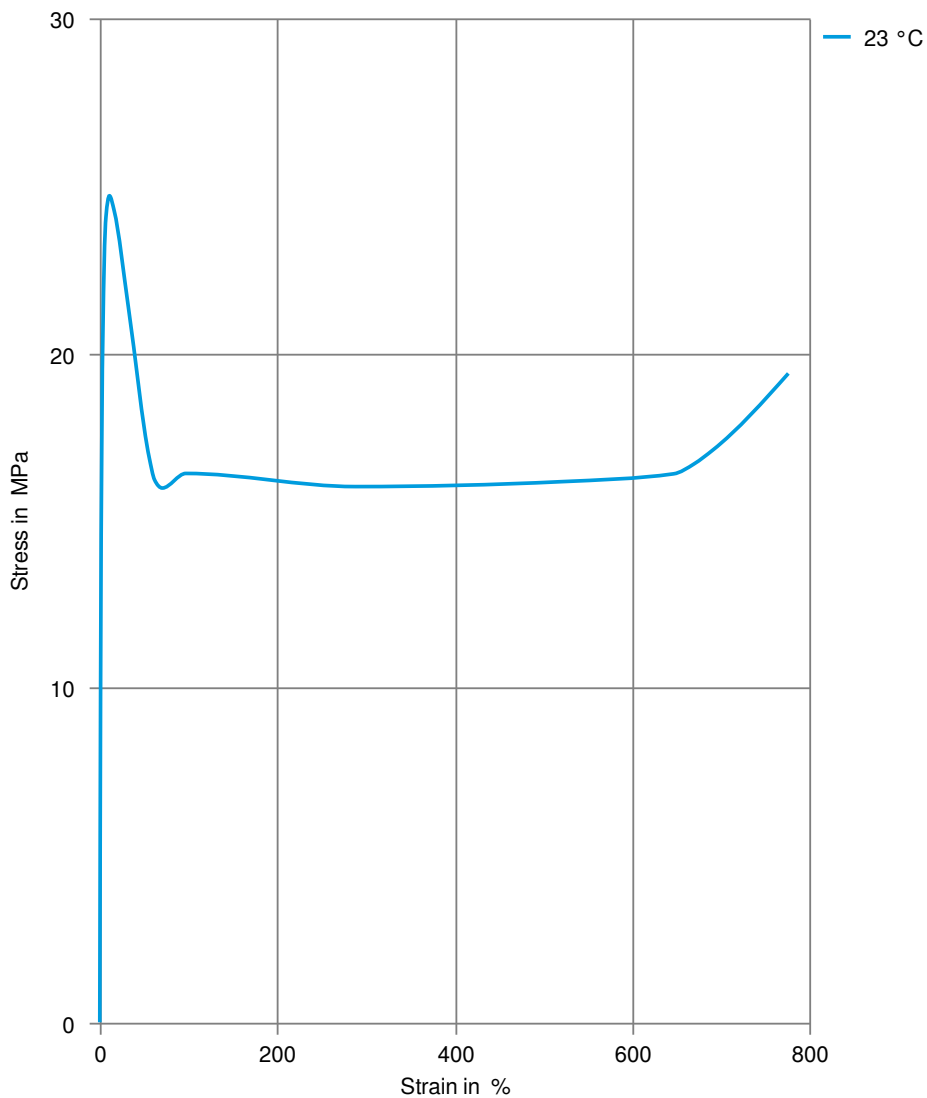
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## Characteristics

Processing	Other Extrusion
Delivery form	Powder
Special characteristics	High impact or impact modified, Hydrolysis resistant, Low wear / Low friction, Chemical resistant

## Stress-strain



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## Secant modulus-strain

